

Combined Drill and Countersink

**2009
NEW KIT**



**21st
Century**



**Ancient
History**



INDEXABLE CENTER DRILL INSERT

- TiN coated, high positive ground cutting edge.
- Universal grade for carbon steel, alloy steel, stainless steel and cast iron.
- Each insert has 2 cutting edges.
- Tool run-out is important. A rigid set-up is required.

KIT PART NUMBERS

99616-5/8.CT278 NC2071 KIT (#3)

99616-5/8.CT318 NC2071 KIT (#4)

KIT INCLUDES

(1) 5/8 x 4 OAL Body P/N 99616-5/8-CT1/8

(2) Inserts of same size by kit order number

INSERT PART NUMBERS

N9MT1103CT278 NC2071

N9MT1103CT318 NC2071

Available through select distributors.

CUTTING DATA

Use .125 diameter when calculating RPM.

Work Material	Vc (sfm)	f (in/rev)
Carbon Steel	260-500	.001-.002
Alloy Steel	260-500	.001-.002
Stainless Steel	215-400	.0008-.0016



5296 Northwest Highway
Chicago, Illinois 60630
Phone: (773) 467-4200
Toll Free: (800) 621-5486
www.everede.net

Everede Tool Company is the exclusive Nine9 marketer and importer for the United States.

Distributed by