

Engraving Tool Starter Kit

Everede Tool Company is the exclusive Nine9 marketer and importer for the United States.



**2009
Kit**

| Shank | Angle | Insert Included | Parts No. | Contents |
|-------|-------|------------------|----------------------|--|
| 6 | 45° | V04506T1W06-2071 | 00-99619-V045-03K-71 | 1 x Holder 1 x T7 Key 3 x Inserts |
| 6 | 45° | V04506T1W06-2032 | 00-99619-V045-03K-32 | |
| 6 | 60° | V06006T1W06-2071 | 00-99619-V060-03K-71 | |
| 6 | 60° | V06006T1W06-2032 | 00-99619-V060-03K-32 | |

| Work Material | S RPM | f (in/rev.) | Grade of Insert |
|--------------------------------|--------------|---------------|-----------------|
| Stainless Steel | 5000~20000 | 0.0008-0.0020 | NC2071 |
| Steel | < 30°HRC | 5000~20000 | NC2071 |
| | < 30°-50°HRC | 5000~20000 | NC2032 |
| Cast iron | 5000~20000 | 0.0004-0.0008 | NC2032 |
| Aluminum, Non-Ferrous Metal | 5000~20000 | 0.0008-0.0031 | NC2071 |
| PMMA, POM (Plastic) | 5000~20000 | 0.0008-0.0031 | NC2071 |

Features:

- High positive rake angle
- Multi-side grinding
- High speed and feed rates
- No resharping - economical
- Indexable - tool length is unchanged



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Available through select distributors.